

**POLIMER ASOSLI LI-ION BATAREYALARINING TARKIBIY
QISMLARI VA ULARNI TAYYORLASH TEKNOLOGIYASI**

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Annotatsiya: Ma'lumki, yangi tarkibli metall asosli qattiq polimer elektrolitdan tayyorlangan batareyalarni energiyasi va quvvati zichligini yuqoriligi, tannarxi arzonligi, tayyorlash texnologiyasi soddaligi hamda uzoq muddat razryadlanmay tura olishi bilan ajralib turadi. Shuning uchun bu ishda ularni tayyorlash texnologiyasi qarab chiqilgan.

Kalit so'zlar: Li-ion batareya, polimer elektrolit, impedans, ion o'tkazuvchanlik, magniy triflorometansulfonat.

Kirish. Li-ion batareyalari 1990 yillardan beri juda yaxshi rivojlanib kelmoqda[1-5]. Ular xosil qiladigan kuchlanishi va energiya zichligining yuqoriligi, atrof muhitni ifloslantirmasligi, yengilligi, o'z-o'zidan razryadlanish darajasining pastligi, ishchi holatining barqarorligi kabi afzalliklari tufayli bugungi kunda ixcham quvvat manbai sifatida keng qo'llanib kelinmoqda[6-15].

Xozirgi kunda Li-ion batarekalari millionlab insonlarni kundalik turmushida ko'chma olib yuriladigan texnikalar - noutbuk, uyali telefon, raqamlı fotoapparat, videokamera kabi elektron qurumlalarida foydalanib kelinmoqda[16-23]. Ammo bu turdag'i batareyalarni kamchiligi mavjud bo'lib bular portlash xavfi mavjudligi, minus temperaturada zaryadlash qiyinligi, ulardan foydalanimagan xolatda ham ishdan chiqishi kabilardir[24-35]. Tadqiqotlar natijasida Li-ion batareyalariga nisbatan xavfsiz, yengil va ancha ixcham bo'lgan yangi turdag'i polimer asosli Li-ion batareyalari yaratildi[36-45]. Bu batareyalar an'anaviy Li-ion, qo'rg'oshin kislotali, nikel-kadmiy batareyalaridan energiya va quvvat zichligini yuqoriligi, tannarxi arzonligi, yengilligi, xajmining kichikligi hamda foydalanimagan holatda ham uzoq muddat razryadlanmay turaolishi bilan ajralib turadi[46-58].

Polimer elektrolitlar elektrofizik barqaror va yuqori ion o'tkazuvchanlikka ega[1]. Turli xil polimer elektrolit tizimlari ko'plab elektrofizik qurilmalarda o'rganilgan va qo'llanilgan. Suyuq elektrolitlardan foydalanganimizda erituvchini bug'lanish xavfi, elektrokimyoiy korroziya va oqish kabi salbiy oqibatlarini kuzatishimiz mumkin[59-69]. Bu xolatlar polimer elektrolitlarda sezilarli darajada kamayadi. Shuningdek, polimer elektrolitlar suyuq elektrolitlarga juda o'xshash bo'lgan va batareyani ishlash paytida yaxshi elektrod-elektrolitlararo aloqani ushlab tura oladigan xususiyatlarini namoyon etadi[70-89].

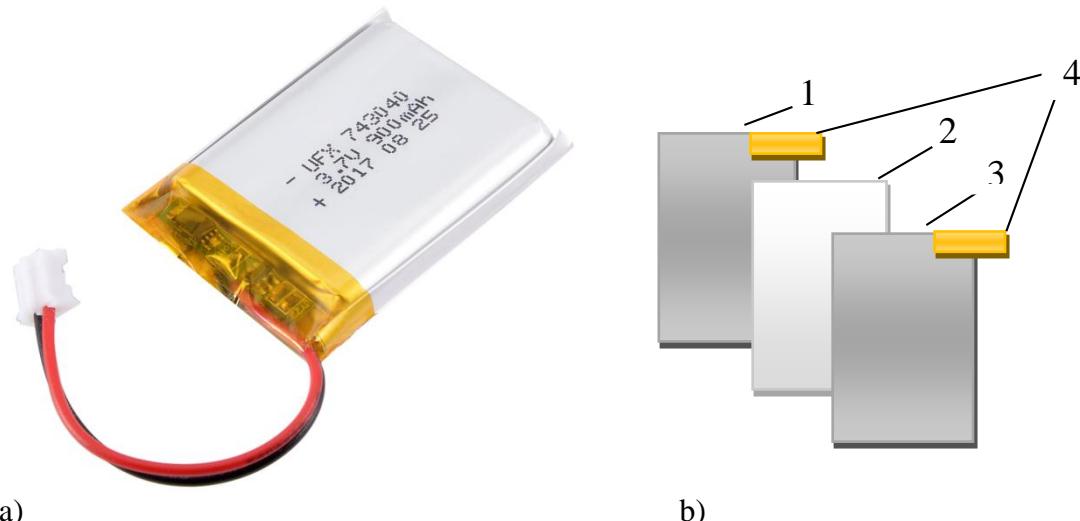
Polimer elektrolitlarni ham o'z navbatida 3 ta turga bo'linadi: qattiq polimer elektrolit (SPE)[90-110], Gel polimer elektrolit (GPE)[111-125], Suyuq polimer elektrolit (LPE). Suyuq polimer elektrolitlar organik erituvchida litiy tuzi va elektrodlarning qisqa tutashuvini oldini oladigan separatordan iborat. Gel-polimer

elektrolitlar - erituvchi, past molekulyar birikmali polimer va litiy tuzidan iborat. Polimer elektrolitlarda aralashma sifatida asosan polimetilmekrilat (PMMA), poliakrilonitril (PAN), propilin karbonat (PC), polietilen oksid (PEO)[126-145], polivinilidenftorid (PVDF), polivinilbutiral (PVB), polipropilyen oksid foydalaniladi[146-158].

Asosiy qism

Polimer elektrolitni tayyorlashda ishlataladigan materiallar Elektrolitlarni tayyorlashda quyidagi kimyoviy moddalar va eritmalaridan foydalanildi. AQSH da (Sigma Aldrich firmasi) ishlab chiqilgan: polimetilmekrilat (PMMA), polietilenoksid PEO, litiy triflorometansulfonat (LiTf_2), etilen karbonat (EC), propilen karbonat (PC), tetragidrofuran (THF). Litiy permanganat (LiMnO_4), uglerod, polivinilidenftorid (PVDF), N-metilpirrolidon (NMP). Agar bu davlatlarda ishlab chiqilgan materiallar bo‘lmasa, O‘zbekistonda ishlab chiqarilgan materiallardan foydalanish mumkin[160-165].

Polimer asosli Li-ion batareyalarining umumiyo ko‘rinishi 1- a rasmda, tarkibiy qismlari esa 1-b rasmda keltirilgan. Unga ko‘ra bu turdagи batareyalar katod, polimer elektrolit (seperator) va anoddan iborat. Biz ushbu ishda batareya tarkibiy qismlarining tayyorlanish texnologiyasi va ishlash prinsipini ko‘rib chiqamiz[166-171].

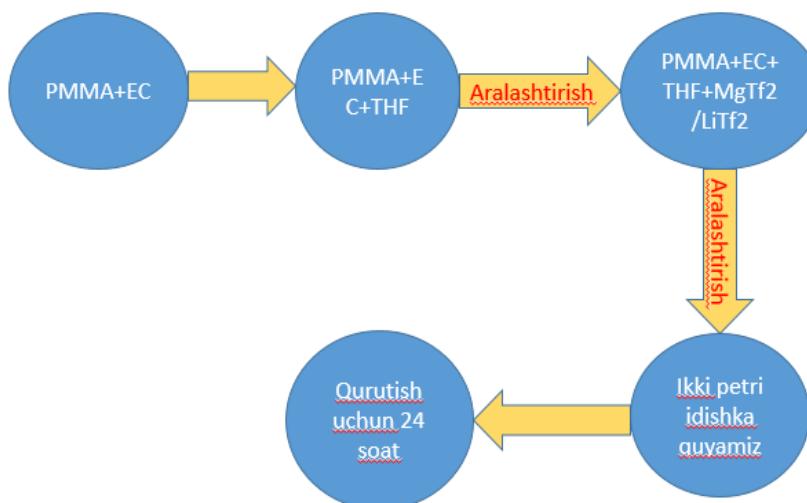


1-rasm. a) Polimer asosli Li-ion batarekalarining umumiyo ko‘rinishi, b) polimer asosli Li-ion batareyalarining tarkibiy qismlari. 1-anod, 2-elektrolit(seperator), 3-katod, 4- kontakt.

Qattiq polimer elektrolitni tayyorlash: Dastlab 2 gr polimetilmekrilat (PMMA) moddasi, 1 gr etilen karbonat (EC), 0,75 gr litiy triflorometansulfonat (LiTf_2) moddasidan olib menzurkaga solamiz va bunga erituvchi sifatida tetragidrofuran (THF) moddasidan 40 ml qo‘shamiz. Bu aralashmani 24 soat davomida xona xaroratida IKA C-MAG apparatida birjinsli holatga kelgunicha aralashtiramiz undan so‘ng diametri 8 smli petri chashkaga quyib olamiz. Petri idishdagi namunani 24 soat qurutish uchun yopiq idishda, qorong‘u joyga qo‘yamiz (2-rasm).

Tayyorlangan namunalarning o‘lchamlari va tarkibi quyidagi jadvalda keltirilgan:

Namuna nomi	Namuna qaliligi (sm)	PMMA (gr)	EC (gr)	LiTf_2 (gr)	THF (ml)
N1	0.0246	2	1	0.75	40
N2	0.0233	2	1	0.75	40
N3	0.028	2	1	0.75	40
N4	0.0287	2	1	0.75	40
N5	0.0203	2	1	0.75	40



2-rasm. Qattiq elektrolitni tayyorlanish bosqichlari

Polimer asosli Li-ion batareyalarining elektrodlarini tayyorlash.

Elektrodlarning tarkibi quyidagi materiallardan tashkil topgan: Litiy permanganat (LiMnO_4), uglerod, polivinilidenftorid (PVDF), N-metilpirrolidon (NMP). Dastlab 0.8 mg litiy permanganat (LiMnO_4), 0,1 mg uglerod (S), 0,1 mg polivinilidenftorid (PVDF) tortib olamiz, 80°S temperaturada vakuum sharoitida LiMnO_4 hamda uglerod aralashmasini 5 daqiqa vaqt davomida qizdiramiz, so‘ng PVDF qo‘sib aralashiramiz. Aralashma birjinsli xolatga kelganidan so‘ng unga NMP erituvchisidan 3-4 tomchi tomizamiz va aralashmani bir sutka davomida xona haroratida aralashiramiz. Tayyor bo‘lgan namunalardan sendvich usulida quyidagi ketma-ketlikda batareyani yig‘amiz $\text{LiMnO}_4/\text{SPE}/\text{Li}$ metalli 1-b rasm.

Hulosa. An’anaviy Li-ion batareyalariga nisbatan xavfsiz, yengil va ancha ixcham bo‘lgan polimer asosli Li-ion batareyalari energiya va quvvat zichligini yuqoriligi, tannarxi arzonligi, tayyorlash texnologiyasi soddaligi hamda uzoq muddat razryadlanmay turaolishi bilan ajralib turadi. Bu batareyalarni respublikamizda ishlab chiqarishga tavsiya etamiz.

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